

	856H
Engine	Cummins 6LTAA9.3
Net Power	149 kW (202 hp)
Operating Weight	17,000 kg
Bucket Capacity	2.6 – 5.6 m³

856H

WHEEL LOADER



TOUGH WORLD. TOUGH EQUIPMENT.

TOUGH WORLD. TOUGH EQUIPMENT.

You don't need to be told it's a tough world. It's your reality, you live it every day and you know how hard it can be on your people and your machines. It's getting tougher to make your business pay too, with rising costs, increasing legislation and greater competition. We understand and we've put that understanding into action with our new 856H.

856H. NO TOUGH COMPROMISES, JUST EVERYTHING YOU NEED AND NOTHING YOU DON'T

The construction equipment industry has seen an expensive trend towards over-engineered products. Some manufacturers genuinely believe that adding cost, adds perceived value in customers' eyes.

BUT YOU TOLD US A DIFFERENT STORY

You asked for a tough, well-engineered wheel loader, which just keeps on working, cycle after cycle.

YOU WANTED A ROBUST WHEEL LOADER THAT DELIVERS ON 3 ESSENTIAL NEEDS;



HEAVYWEIGHT CREDIBILITY



UPTIME AND SUPPORT



TOTAL COST OF OWNERSHIP



With the new 856H, we've risen to your challenge and given you everything you want – a tough, credible wheel loader – built without compromise.



TOUGH FACTS

TOUGH QUALITY STANDARDS

When it comes to quality, we let our actions to speak for themselves.

We are following a rigorous Six Sigma methodology and consistently achieve ISO 9001 standards.

TOUGH RESEARCH AND TESTING

Finding tougher, smarter, safer and more cost-effective ways of working matters to you. It matters to us too. Our new Global Research & Development Centre in Liuzhou China, is a great example of this customer focused approach. We've established an international team of industry experts, backed up with the latest world-class technology, all focused on delivering greater value to you.

TOUGH PARTNERS

LiuGong has teamed up with some of the industry's best known names. Here's just a few of our valued joint venture partners;

- German drivetrain components manufacturer ZF Friedrichshafen AG
- Finnish mining and aggregates processing equipment manufacturer Metso
- North American diesel engine manufacturer Cummins



HEAVYWEIGHT CREDIBILITY

In tough quarrying and mining environments, there's no room for guesswork. You need to know that your wheel loader can easily handle all the strenuous day-to-day tasks with speed, economy and unending stamina. Your business credibility ultimately depends on your machine's operating performance and with our new 856H you can be sure that your reputation is in safe hands.

1 HEAVYWEIGHT POWER

At the heart of our exceptional powertrain lies the latest Cummins QSB6.7 engine. This power house has been designed to deliver impressive acceleration and torque output, along with a serious bucket filling and lifting capability which greatly increases cycle times and earning potential. As you would expect, with a net power of 160 kW (217 hp), the QSB engine fully complies with EU Stage IV emission standards.

2 HEAVYWEIGHT COMBINATION

Faster cycle times are made easy with the 856H's power combination. Our engine is teamed up with ZF smooth shifting transmission. This combination optimizes power and fuel efficiency, day after day, increasing bucket breakout force and loading capability. To this, we've added larger, high capacity axles which make light work of the toughest terrain and intelligent hydraulics for low-engine speed performance, quick steering response and rapid boom up speeds. We put this power right in your operator's hands with simple and intuitive controls designed to get the job done faster and more effectively every cycle.

3 THE CAPABILITY TO LIFT MORE FOR LONGER

Our new H Series buckets load heavy materials easier and faster; saving you time, lowering fuel consumption and reducing damage. In tests, our new buckets increase production by 14% and lower fuel consumption by 15% per hour. In addition, damage to the bucket and teeth can be greatly reduced thanks to the stronger anti-wear blade.

4 PROVEN ZF AXLE PERFORMANCE

Stability, traction and weight loading capability are the 3 key essentials for axles in heavy applications. Our new ZF axles with limited-slip differentials excel in handling heavy loads up to 22T static and 18T dynamic in tough terrain. The intelligent, responsive power combined with excellent traction and stability give operators a real feeling of confidence on any ground – soft and shifting or hard and unforgiving.

5 NEW Z-BAR ENHANCEMENTS

Careful distribution of stress loads increases the Z-bar's tolerance significantly. Hinge pins and lift arm mounting plates have been strengthened, while optimized Z-Bar geometry improves bucket breakout force, operator visibility, loading stability and speed.

6 SAFETY CREDENTIALS

When it comes to operator safety our cabs are second to none. ROPS and FOPS safeguard your operator, but we've gone further, increasing stability to prevent roll overs happening in the first place. As a result, operators can relax and be confident in the integrity of their machine, no matter how unstable the terrain.

7 HEAVYWEIGHT BACKBONE

The chassis frame is the backbone of the machine, so it's got to be tough. Our rigorous design and testing regime has delivered a chassis capable of absorbing all the forces and pressures of the toughest most demanding environments. Hour after hour, day after day, year after year, our chassis stay strong, protecting the driveline, your operator and your profitability.

8 NEW DIESEL TANK

A new larger, better protected and more efficient 300 liter fuel tank keeps the 856H working harder for longer. Its well-positioned suction line achieves 96% utilization even on steep slopes. In addition, diesel cooling reduces vapor, lowers temperature and increases overall fuel efficiency.

9 15% AIRFLOW IMPROVEMENT

A new grill, a larger more efficient cooling fan and a newly redesigned radiator all combine to deliver a 15% improvement in ventilation. Whatever the conditions, you can be confident that the 856H will always keep its cool when the going gets tough.



TOUGH JUDGES

Wheel loader operators are tough judges. They know what they like and what they don't. We've talked, we've listened and we've delivered a no-nonsense wheel loader that will do everything the operator wants and needs it to do. **Job done? Judge for yourself.**

350,000

MACHINES DELIVERED

SHARING OUR CUSTOMERS' SUCCESS

No matter what we say or how passionately we argue our case, ultimately heavyweight credibility comes down to one unavoidable question.

Can our machines really cut it in the real world?

Our answer?

Ask the satisfied owners of the **350,000** LiuGong wheel loaders already delivered. Their trust in our knowledge, their satisfaction in our product and their loyalty, have made LiuGong one of the world's largest wheel loader manufacturers.

Don't take our word... take theirs.



GET'S THE JOB DONE

I have been the operator of this LiuGong wheel loader since the company purchased it three years ago... It is used day in, day out, eight-to-ten hours a day, five and sometimes six days a week.

Even though stone mines are tough on machinery we have not had any major problems. Age has not effected the controls; they are still just as reactive and the engine and lifting performance is still as strong as the day it arrived.

Eszak Terko Ltd – Hungary

A CREDIBLE CHOICE

Even though we know that Chinese brands will be future leaders in the construction industry, we were a little uncertain about what LiuGong could offer, so we did a lot of research online before committing to the purchase. We found that LiuGong is a major player globally and that most of the technical components are from Western Europe so there is very little risk.

If we do have a problem, there is a European parts warehouse in Poland and the local dealer provides good support.

Van Dijk Infragroep – the Netherlands





POWER YOU CAN TRUST

Heavyweight credibility is about giving your operators unshakable confidence in their machine and its ability to handle the toughest and heaviest jobs. That's what we do. Our endurance testing exposes our machines to over 30,000 hours of relentless stress testing, to prove that when it comes to credibility, actions speak louder.

POWER WITHOUT WASTE

Environmental as well as economic awareness lie at the heart of our new 856H. Powered by the latest fuel efficient Cummins engine, it has a net power rating of 149 kW (202 hp) @ 2,200 rpm and fully complies with EU Stage II emission standards without compromising on power or performance.

The engine uses direct injection system, turbo charger and air-to-air intercooler, along with mechanical engine controls. From air intake to exhaust system, this engine delivers for the environment and your business bottom line.



SMART FUEL ECONOMY

The intelligent combination of powerful digging force, swing torque and lifting performance make the most of every drop of fuel. The machine maximizes fuel economy by intelligently regulating its idle speed by the second.

KEEPING IT COOL AND CLEAN

Inefficient engine cooling has a negative effect on fuel economy and emissions. We have focused our design experience on greatly improving the engine cooling system. The new 6 mm hexagon grill improves ventilation while a new reversible hydraulic fan, increases cooling efficiency with the flick of a button.



1 second: If no hydraulic request signal detected from the joystick, the engine speed is automatically dropped by 100 rpm.



3 seconds: If no activity is detected over three seconds the engine speed will decrease to idle. In each case, as soon as the system detects the hydraulic signal once more, the engine will immediately return to the previous throttle speed setting.

HEAVYWEIGHT CREDIBILITY IS POWER IN ACTION

Power means nothing unless it can be intelligently employed to get the job done faster and better. Cycle after cycle it's about taking the power from the engine and delivering that power with force and efficiency to the loading tool.

LOAD SENSING HYDRAULICS – POWER WHERE YOU WANT IT

Our hydraulic system delivers an impressively high breakout force of 172 kN with control and precision delivering power to where the operator really needs it. Lifting and cycle speeds are equally impressive at 5.7 seconds and 10.0 seconds, respectively. This is power where you need it, improving penetration, allowing simultaneous lift and tilt functions to be executed and reducing hydraulic waste.

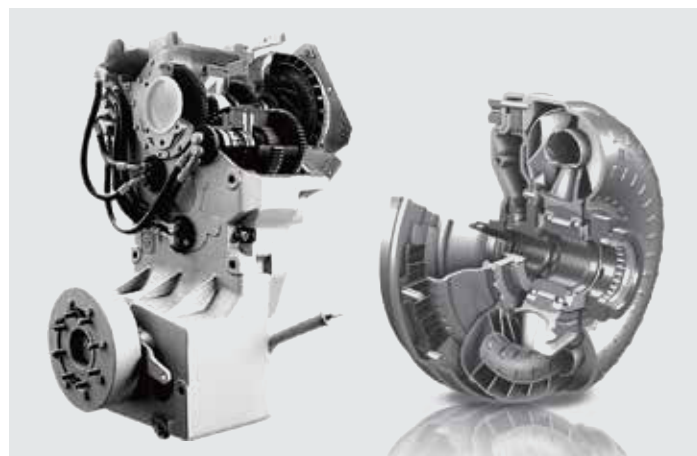
AUTOMATIC TRANSMISSION – ENHANCING OPERATOR PERFORMANCE AND FUEL ECONOMY

The 856H's automatic powershift transmission is available for your choice which helps even the newest operator perform like a fuel wise professional matching the machine's performance perfectly to the job, whatever that job may be.

Three selectable options; Manual, Semi-auto and Full auto, make it easier to do the job better, saving time and reducing fuel and emissions.

RIDE CONTROL – POWER AND COMFORT

Heavyweight work can be tough on man and machine. LiuGong's next generation ride control, teamed with automated bucket positioning sets the new benchmark for heavy lifting applications. Loading shocks and impacts are greatly reduced, that's good news for operators and for the machine's longevity. Smoother load handling and manoeuvrability around the site has been noticeably improved with material spillage greatly reduced, leading to faster, more productive cycle times, reduced fuel consumption and higher operator performance and satisfaction.



DESIGNED TO MAKE TOUGH WORK EASY ON THE OPERATOR

Climb into the cab of the 856H and you can see that it has been designed by someone who has operated a machine in really tough conditions and who knows the importance of excellent visibility.

For a start, 5-Bar stamped steps with a 10° ergonomic incline and improved anti-slip tread make the 856H safe and easy to get in and out of.

Well-placed door handles, safety rails and anti-slip tape on the upper part of the machine make it easier and safer for operators to enter and exit the cab safely in all weathers and conditions.

Inside, the cab is secure and protected with space to work and excellent visibility from the redesigned windows and effective mirror and rear view camera combinations which improve overall visibility by 15%.

The controls including, joystick or finger control levers are where the operator needs them to be. They are easy to see, easy to

reach and easy to handle.

The multi-adjustable air-suspension seats are comfortable and designed to keep the operator fresh and alert.

WE PUT OPERATORS FIRST

It makes good business sense to give operators the very best working environment – a comfortable operator is a productive operator. The 856H keeps operators safer, more alert and more productive.

The cab protects the operator from noise and vibrations and is well ventilated. It has advanced climate control to handle the changing seasons and is completely sealed to prevent dust from entering the work place.

HEAVY WORK – NO SWEAT

An advanced climate control system with eight all-round vents, five selection modes and 6 kW of cooling capacity, creates the perfect working environment whatever the weather.

Easy-to-replace air filters eliminate dust and prevent particles from polluting the cab.

CONTROL IN THE OPERATOR'S HANDS

We believe in making life easy for the operator which is why we've positioned the kick-down and forward/reverse buttons on the joystick.

The kick-down function gives the operator finger-tip control enabling him to lower the gear, increase engine torque and maximize bucket breakout force with the minimum of effort.



DAILY CHECKS AND MAINTENANCE SHOULDN'T BE TOUGH

Simple daily checks and maintenance prolong machine performance but, they can be difficult and time consuming on tough jobsites where time is precious.

Not with the 856H.

The electrically actuated, wide opening fiberglass hood gives fast and easy access to the engine and regular service points – that's good news for operators who want to reduce maintenance time to the minimum.

ONBOARD MONITORING

With on board monitoring, the operator can check the machine's vital signs; oil temperatures and pressure levels, receive service interval alerts and access all the information that contributes to simple maintenance and servicing of the machine, right from his seat.



Maintenance speed and access is further improved with sturdy handrails, fitted as standard, which enable safe and easy access to the upper structure.



An automatic greasing system improves bearing life and reduces repairs by delivering regular and precise amounts of grease to each bearing.

EASILY ACCESSIBLE SERVICE POINTS MAKE DAILY CHECKS FAST AND EFFECTIVE

- Easily visible hydraulic oil level gauge
- Ground accessible, grouped filters
- Easy to reach electronic control box
- Easy to replace A/C filter next to the cab door





JOBSITE UPTIME AND SUPPORT

Heavyweight credibility might convince you to buy your first machine, but it's uptime and support and total cost of ownership which will keep you coming back to buy more machines. Having confidence in the machine's back up and support network is a vital part of the purchasing decision. How do we at LiuGong measure up?

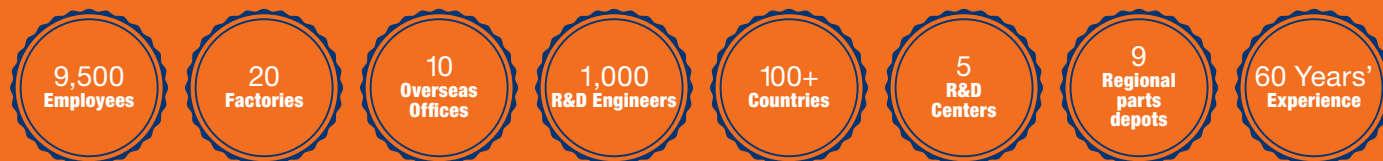
FAST RESPONDING GLOBAL NETWORK

We have an extensive dealer network in more than 100 countries.

All supported by 10 regional subsidiaries and 9 global parts centers offering expert training, parts and service support.



WE ARE LIUGONG. WORKING HARD TO KEEP OUR GLOBAL CUSTOMERS EARNING



WHERE YOU NEED US WHEN YOU NEED US

Reliability is built into our machines but all machines have some planned downtime. Our aim is to reduce even planned down time to the minimum by getting it right.

Technician training and parts availability are also high on our agenda, as is keeping you

informed on service and maintenance work and providing clear and accurate estimates, invoices and communication.

These may be small things, but customer feedback tells us that these basics really matter – so we aim to get them right.

MAINTENANCE AND SUPPORT PACKAGES

From genuine LiuGong parts, to full repair and maintenance contracts, LiuGong has the flexibility to offer the level of support and response to suit your business and applications. Whatever level of support you choose you can be confident that it is backed up by LiuGong's service promise.



**Right parts.
Right price.
Right service.**

**Above all,
we get it right
the first time.**

1st



LIUGONG SERVICE PROMISE



Highly trained technicians utilizing the latest diagnostic equipment



15,000+ Genuine LiuGong parts available within 24hrs from our European Parts Distribution Center



Multi-lingual Service helpline and online support



Transparent estimates and invoicing



Clear communications through electronic parts catalogue



TOTAL COST OF OWNERSHIP

Heavyweight credibility and uptime and support are two key wheel loader purchasing criteria but ultimately, the machines earning potential, its overall life cost and its trade-in value really matter too.

When it comes to total cost of ownership LiuGong has a strong story to tell.

PROFESSIONAL ADVICE

We are committed to reducing your total cost of ownership and increasing your profits. As part of this, LiuGong's experts will provide targeted advice on everything, from choosing the right machine for your needs to maximizing its efficiency on site.

MACHINE AVAILABILITY

Our machines deliver everything you need and nothing you don't. They are expertly engineered NOT over engineered. As a result of having an extensive manufacturing operation right in the heart of Europe, we can offer significantly shorter lead times on

a range of models, compared with some manufacturers. In fact, we can deliver selected machines in as little as 4 weeks.

The faster you can get a machine – the faster you can get working and earning. Our aim is to get you on to the jobsite fast.

TICKET PRICE

At LiuGong, our aim is to provide you with real, measurable value by giving you everything you need and nothing you don't. For example, we choose high quality, proven components such as Cummins engines and Rexroth hydraulic pumps. These proven components, combined with LiuGong design and manufacturing quality, result in a high quality, competitive machine that is totally fit for purpose.

RESIDUAL VALUE

With the combination of LiuGong design and manufacturing excellence, world class components and comprehensive uptime support, our quality holds its value.



IT ALL ADDS UP

With the 856H we've risen to the challenge and given you everything you need and nothing you don't.

It's a wheel loader which can handle any job, anywhere, backed up by LiuGong's service promise and designed to perform on the jobsite and on the balance sheet. Add up the benefits and you'll see that 856H represents the formula for success.



HEAVYWEIGHT CREDIBILITY

+

**UPTIME AND
SUPPORT**

+

**TOTAL COST
OF OWNERSHIP**

CUSTOMER SATISFACTION



Operating weight	17,000 ± 100 kg
Operating weight includes the machine weight with standard work device, no additional equipment or accessories, full fuel tank, all fluids at required level and an operator 75 kg.	
Bucket capacity	2.6 - 5.6 m³

ENGINE	
Description	
Cummins EPA Tier 2 / EU Stage II-approved, 9.3 liter, 6-cylinder straight turbocharged diesel engine with mechanical direct fuel injection system	
Cummins turbocharged system, high transient response.	
Cummins fuel filtration system, high filtration efficiency.	
Air cleaning: Whirlwind pre filter, two stage air filter.	
Cooling system: Charge air cooler, direct driven fan and suction type cooling system, single radiator layout.	

Emission rating	EPA Tier 2 / EU Stage II
Make	Cummins
Model	6LTAA9.3
Engine output - Gross (SAE J1995 / ISO 14396)	162 kW (220 hp) @ 2,200 rpm
Engine output - Net (SAE J1349 / ISO 9249)	149 kW (202 hp) @ 2,200 rpm
Peak torque	940 N·m @ 1,400 rpm
Displacement	9.3 L
Number of cylinders	6
Aspiration	Turbocharged & air-to-air intercooled

BRAKES	
Description	
Two independent brake circuits, accurate control with the main valve & gear pump.	
Service brake type	Caliper discs brake, two independent circuits
Service brake actuation	Air over hydraulic
Parking brake type	Manual pneumatic control
Parking brake actuation	Mechanical

TRANSMISSION	
Description	
Torque converter: single-stage, three elements.	
Transmission: ZF 4WG 200 countershaft transmission, integrated pilot single joystick with FNR, KD and horn.	
Gear shifting system: ZF Automatic Power Shift with auto modes (1~4/2~4) all start in gear 2, faster and better for long distance material transport.	
Transmission type	Countershaft, power shift
Torque converter	Single stage, three elements
Maximum travel speed, fwd	40 km/h
Maximum travel speed, rev	25 km/h
Number of speed, fwd	4
Number of speed, rev	3

HYDRAULIC SYSTEM (FIX+VARIABLE)	
Description	
System supply: One gear pump and one axial piston pump with fix & variable displacement. The steering function always has priority.	
Valves: Double-acting 2-spool valve. The main valve is controlled by a 2-spool pilot valve.	
Lift function: The valve has four positions: lift, hold,lower, and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to two positions: bucket at ground Level and maximum reach full lifting height.	
Tilt function: The valve has three functions: rollback, hold and dump.	
Cylinders: Double-acting cylinders for all functions.	
Filter: Full-flow filtration through 12 micron (absolute) filter cartridge.	

Main pump type	Gear + Piston
Main relief pressure	20.7 MPa
Raise	5.7 s
Dump time	1.3 s
Float down time	3 s
Fastest total cycle time	10 s
Controls	Joystick

HYDRAULIC SYSTEM (FIX)	
Description	
System supply: Two gear pumps with fix displacement. The steering function always has priority.	
Valves: Double-acting 2-spool valve. The main valve is controlled by a 2-spool pilot valve.	
Lift function: The valve has four positions: lift, hold, lower, and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to two positions: bucket at ground Level and maximum reach full lifting height.	
Tilt function: The valve has three functions: rollback, hold and dump.	
Cylinders: Double-acting cylinders for all functions.	
Filter: Full-flow filtration through 12 micron (absolute) filter cartridge.	
Main pump type	Gear
Main relief pressure	20.7 MPa
Raise	5.7 s
Dump time	1.3 s
Float down time	3 s
Fastest total cycle time	10 s
Controls	Joystick

SERVICE CAPACITY	
Fuel Tank	300 L
Engine Oil	20 L
Cooling System	52 L
Hydraulic System	236 L
Transmission and Torque Converter	35 L
Axles, Front	33 L
Axles, Rear	36 L

AXLES	
Model	LiuGong (Dry type)
Differential front type	Conventional
Differential rear type	Conventional
Axle oscillation	±12°

STEERING	
Description	
Steering system: Load-sensing hydraulic articulated steering.	
System supply: The steering system has priority feed from a gear pump with fix displacement.	
Steering cylinders: Two double-acting cylinders.	
Steering configuration	Articulated
Steering relief pressure	18 MPa
Steering cylinders	2
Cylinder bore	90 mm
Rod diameter	50 mm
Stroke	465 mm
Maximum flow	140 L/min
Maximum articulation	±38°
Smallest turn (over tire)	6,205 mm

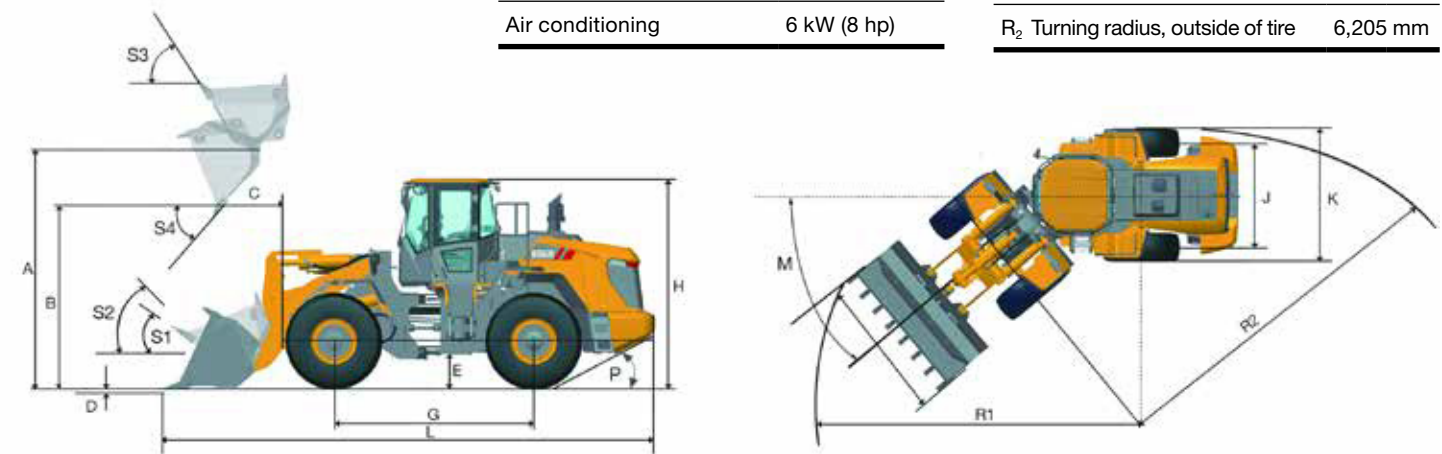
CAB	
Description	
Instrumentation: All important information is centrally located in the central instrument panel and operator's field of vision. Large curved front glass, rear mirrors ensure great visibility.	
Adjustable steering column, high back seat, armrest box and A/C with all-around air outlets.	
Pressurized cab with lower interior noise. The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449).	

ELECTRICAL SYSTEM	
Description	
The central warning system is a contronic electrical system with central warning light and buzzer for the following functions: Serious engine fault, low steering system pressure, interruption in communication (computer failure)	
A central warning light and buzzer when the gear is engaged is for the following functions: Low engine oil pressure, low transmission oil pressure, high transmission oil temperature, low brake pressure,engaged parking brake, brake charging failure, high hydraulic oil temperature	
Voltage	24 V
Batteries	2 x 12 V
Battery capacity	2 x 120 Ah
Cold cranking capacity, approx	850 A
Reserve capacity	230 min
Alternator rating	1,960 W / 70 A
Starter motor output	4.8 kW

SOUND & ENVIRONMENT	
Sound level in cab according to ISO 6396-2008/EN ISO 3744-1995	81 dB(A)-- Travel mode
Sound level in cab according to ISO 6396-2008/EN ISO 3744-1995	82 dB(A)-- Stationary work cycle mode
External sound level according to ISO 6395-2008	112 dB(A)-- Travel mode
External sound level according to ISO 6395-2008	113 dB(A)- -Stationary work cycle mode
Ventilation	9.2 m³
Heating capacity	5.8 kW (7.8 hp)
Air conditioning	6 kW (8 hp)

LOADER ARM PERFORMANCE WITH ATTACHMENT	
Description	
Tipping Load data is calculated with standard bucket at 3.0 m³ and operating weight at 17,000 kg.	
Tipping load - straight according to ISO 14397-1:2007	12,400 kg
Tipping load – full turn according to ISO 14397-1:2007	10,800 kg
Bucket breakout force	172 kN
A Maximum hinge pin height	4,159 mm
B Dump clearance at full height discharge	3,100 mm
C Dump reach at full height discharge	1,126 mm
D Maximum digging depth, bucket level	80 mm
S ₁ Bucket rollback at ground level	42°
S ₂ Bucket rollback at carry	48°
S ₃ Bucket rollback at maximum height	58°
S ₄ Maximum dump angle at full height	45°

DIMENSIONS	
E Ground clearance	431 mm
G Wheelbase	3,320 mm
H Cab height	3,450 mm
J Wheel tread	2,150 mm
K Width over tires	2,750 mm
L Length with bucket down	8,357 mm
M Turn angle, either side	38°
P Rear angle of departure	27°
R ₁ Turning radius, bucket carry	6,896 mm
R ₂ Turning radius, outside of tire	6,205 mm





TIRES

Choosing the right tyres for your machine will become a key competitive advantage to achieve outstanding performance. Through close engineering and development cooperation with renowned and carefully selected suppliers, LiuGong can offer full range of tyres specially tailored for wheel loader.

Code	Application	Patterns	Size	PR / *	Tube Type	Width	Overall Diameter	Tread Depth	Load Capacity, 50 km/h / 10 km/h
L2	- where good traction is needed, e.g. at grading work - in soft and muddy operation where sharp stones don't occur - in all load/carry operations		23.5 - 25	12	TL	595 mm	1,615 mm	29.5 mm	3,650 / 6,150 kg
			23.5 - 25	16	TL	595 mm	1,615 mm	29.5 mm	6,150 / 9,500 kg
L3	- in sand operation - in all kind of load/carry operation - the L3-tread is not as open as L2 and has consequently less self-cleansing compared with an L2 tyre		23.5 - 25	16	TL	595 mm	1,615 mm	35 mm	6,150 / 9,500 kg
			23.5 - 25	20	TL	595 mm	1,615 mm	35 mm	7,300 / 10,900 kg
			23.5 - 25	24	TL	595 mm	1,615 mm	35 mm	8,000 / 13,200 kg
			23.5 R 25	*	TL	600 mm	1,617 mm	36 mm	7,100 / 12,150 kg
			23.5 R 25	**	TL	600 mm	1,617 mm	36 mm	9,250 / 14,500 kg
L5	in very aggressive material where good protection against cut damages is demanded, e.g. in quarries or mines		23.5 R 25	*	TL	600 mm	1,704 mm	78 mm	12,150 kg, 10 km/h
			23.5 R 25	**	TL	600 mm	1,704 mm	78 mm	14,500 kg, 10 km/h

Note: The radial tire-load bearing capacity is indicated by the number of stars (*). More stars, greater radial tire-load bearing capacity. For the specific radial tire sizes listed in the table above, 2 stars (**) represents the maximum radial tire-load bearing capacity.

ATTACHMENTS

LiuGong attachments with pin-on or quick-coupler ensure high quality. The integrated design of the system creates a perfect match to achieve superior productivity.

Type	Capacity	Width	Height	Digging Depth	Dump Clearance	Dump Reach	Description	Attachment Drawing
General Purpose	2.6 m³	2,972 mm	1,347 mm	35 mm	3,193 mm	1,034 mm	Anti-Wear Blade with Welded Teeth.	
	3.0 m³	2,976 mm	1,375 mm	35 mm	3,100 mm	1,050 mm	Anti-Wear Blade with Bolt-on Cutting Edge and Bolt-on Teeth.	
	3.3 m³	2,980 mm	1,387 mm	67 mm	2,986 mm	1,185 mm	Bolt-on Cutting Edge; Bolt-on Teeth; Bolt-on Cutting Edge and Bolt-on Teeth.	
	3.5 m³	2,928 mm	1,412 mm	67 mm	2,979 mm	1,205 mm	Bolt-on Cutting Edge; Bolt-on Teeth.	
Light Material	4.2 m³	3,168 mm	1,425 mm	67 mm	2,921 mm	1,263 mm	Bolt-on Cutting Edge.	
	4.7 m³	3,140 mm	1,552 mm	67 mm	2,816 mm	1,364 mm	Bolt-on Cutting Edge.	
	5.6 m³	3,150 mm	1,561 mm	35 mm	2,907 mm	1,320 mm	Bolt-on Cutting Edge; Bolt-on Cutting Edge and Welded Teeth.	
Rock	2.7 m³	2,866 mm	1,405 mm	77 mm	3,037 mm	1,122 mm	V-Shape Anti-Wear Blade.	
Grapple	Φ1,000 mm	2,640 mm	1,732 mm	62 mm	2,743 mm	1,631 mm	Aligned Teeth.	
	Φ350 mm	2,600 mm	1,520 mm	62 mm	2,978 mm	1,439 mm	Crossed Teeth.	

STANDARD EQUIPMENT

ENGINE

- Cummins 6LTA9.3 Engine, EPA Tier 2 / EU Stage II engine output net 149 kW (202 hp) air-to-air intercooled, 6 cylinders, 4 stroke
- Mechanical direct fuel injection system
- Pre-filter with water separator
- Fuel filter
- Direct driven fan
- Grid heater

TRANSMISSION

- ZF 4WG200 semi-auto power shift transmission
- Kick-down function, FNR, F4/R3
- Transmission oil level sight gauge
- Secondary oil filter, oil stick
- Remote pressure taps for diagnostics
- Auto shifting mode by speed
- Interlock between parking brake and gear shifting

AXLE

- LiuGong dry axle without limited slip differentials
- or ZF wet axle without limited slip differentials
- Caliper discs service brake system
- Parking brake service as secondary

HYDRAULIC SYSTEM

- One gear pump and one piston pump with fix variable displacement hydraulic load-sensing
- or Two gear pumps with fix displacement hydraulic load-sensing
- Single joystick control
- Boom kick-out, automatic
- Bucket positioner, automatic
- Plug at the port of bucket and boom for pressure check
- Emergency boom lower via pilot accumulator

STEERING SYSTEM

- Load sensing system with flow amplification and steering priority

TIRE & RIM

- 23.5-25/L3 bias tire
- Normal fender

CHASSIS FRAME

- Spacious central articulation arrangement with conic bearing
- Articulation locking bar
- Tow hitch
- Rubber cushion articulation stops

LINKAGE & ATTACHMENTS

- Z-bar linkage

ELECTRIC SYSTEM

- Two front lights with high/low beam
- Two front headlights on top of cab
- Two rear headlight on top of cab
- Turn signals with flasher
- Batteries, free of maintenance
- Cigarette lighter, 24 V power outlet
- Electric horn
- Front and rear windshield wiper
- Electronic device compartment
- Back-up alarm
- Radio/player with USB port
- Reversing warning light, automatic

GAUGE GROUP

- Engine coolant temperature
- Transmission oil temperature
- Fuel level
- Hour meter
- Voltage
- Brake oil pressure

INDICATOR GROUP

- Intake air filter alert
- Battery charging
- Parking brake applied
- Machine emergent stop
- Power cut-off
- Engine servicing
- Turning lights
- Transmission oil pressure alarm
- Engine starter running
- Beam of front light

CAB

- Certified FOPS (ISO 3449) and ROPS (ISO 3471) cab
- Seat - mechanical suspension with 3 inch seat belt
- 2-way adjustable steering column
- Large curved front glass
- Rubber cab mounts
- Cab fresh air filter
- One interior & dual exterior rear-view mirrors
- Air conditioner
- Lunch-box/cooler holder
- One beverage holder
- Cigarette lighter

OTHERS

- Manual central lubrication

OPTIONAL EQUIPMENT

ENGINE

- Cold start aid
- Oil bath double air filter

TRANSMISSION

- ZF 4WG200 automatic power shift transmission
- LiuGong BS306 planetary transmission

AXLE

- ZF wet axle with limited slip differentials

HYDRAULIC SYSTEM

- Ride control
- Third valve and multipurpose lines
- Emergency steering system

TIRE & RIM

- See tires options
- Full fender
- Tire protective chain

CAB

- Heated air suspension seat
- Heated external rear view mirrors
- Cab dust removal device
- Front windshield screen (must be mounted at factory)
- Rear-view camera display
- Sun visors
- Fire extinguisher
- Cab rear window defroster

LINKAGE & ATTACHMENTS

- Quick coupler
- Additional counterweight
- High/extra-high linkage
- Bolt-on wear-resist blade and teeth
- Rock bucket
- Grapple with aligned or crossed teeth
- Fork
- Snow blade

OTHERS

- Automatic central lubrication
- Weight scale (Electric load weigher)
- Hood protective guard
- License-plate bracket and light
- Rotating beacon
- Transmission protective guard

**Head Office**

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